

# LUBECORP GREENCUT CUTTING FLUID Safety Data Sheet



HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	A

## Safety Data Sheet

### LUBECORP GREENCUT CUTTING FLUID

#### Section 1: Identification

**Product Identifier:** LUBECORP GREENCUT CUTTING FLUID

**Common Uses:** WATER-BASED CUTTING/MISTING FLUID

**Contact Information:**

LubeCorp Manufacturing Inc.

1010 72 Avenue NE  
Calgary, Alberta T2E 8V9  
Canada

**In Case of Emergency:** LubeCorp Manufacturing 1-800-661-6100

#### Section 2: Hazards Identification

**Classification of substance or mixture:** Not a hazardous substance or mixture.

**GHS label elements, including precautionary statements:** Not a hazardous substance or mixture.

**Other hazards which do not result in classification:** None

#### Section 3: Composition and Information on Ingredients

COMPONENTS	CAS Number	Classification	% by Wt.
1,2-Propylene Glycol	57-55-6	not classified	15-40
	EC no: 200-338-0	not subject to labelling	
	REACH registration no: 01-2119456809-23		

**There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

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### Section 4: First Aid Measures

**Inhalation:** Non-Toxic. Additional first aid treatment is not ordinarily required.

**Ingestion:** Non-Toxic. Drink several glasses of water. Call physician if needed.

**Eyes:** Non-Toxic. Flush eyes with water if needed. If irritation occurs consult physician.

**Skin:** Non-Toxic. No irritation typically occurs. Wash skin with water if sensitivity occurs.

### Section 5: Fire-fighting Measures

**Flash Point (C.O.C)** Non-flammable

**Flammable Limits in Air, % by vol:** N/A

**Fire Extinguishing Substances:** Foam, CO<sub>2</sub>, Dry Chemical, Water Fog

**Special Fire-fighting Procedures:** Water or foam. Use water spray to cool fire exposed containers.

Water may be used to flush spills away from exposure.

**Products of Combustion:** Carbon oxides (CO, CO<sub>2</sub>), water vapour

**Special Remarks on Explosion Hazards:** None

### Section 6: Accidental Release Measures

**Personal precautions:** This product is not harmful. Follow Section 4. First Aid Measures.

**Environmental Precautions:** This product can be generally disposed into sewer. Consult your local authorities for confirmation of sewer disposal.

#### Methods of Cleaning

For small spills, clean up with absorbent material. Collect material in suitable and properly labeled open containers.

For large spills, dike and pump into suitable and properly labeled containers.

### Section 7: Handling and Storage

**Handling:** This material is non-toxic and does not require any special handling procedures.

**Storage:** Store in accordance with local regulations. Store in original container protected from direct sunlight, away from incompatible materials (see Section 10). Separate from oxidizing materials. Do not store in unlabelled containers.

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### Section 8: Exposure Controls and Personal Protection

**Recommended monitoring procedures:** None required.

**Engineering measures:** Keep away from sources of electricity.

**Hygiene Measures:** Wash hands. Ensure that eyewash stations and safety showers are available.

#### Personal Protection

**Ventilation:** General room ventilation should be adequate at ambient or elevated temperatures or in covered equipment.

**Respiratory Protection:** None required.

**Eye Protection:** Glasses or goggles may be worn to protect eyes.

**Skin protection:** None required.

**Other Protection:** None required.

### Section 9: Physical and Chemical Properties

**Physical State:** Liquid

**Flash point:** >100 °C

**Flammable limits:** None

**Colour:** Green/Transparent

**Odour:** Clean, Lemony

**pH:** 9.6 – 9.7

**Specific Gravity:** 1.070 – 1.077

**Pour Point:** -10 °C

**Solubility in Water % by wt:** 100

### Section 10: Stability and Reactivity

**Chemical Stability:** The product is stable.

**Incompatibility (Materials to Avoid):** None known. Avoid strong oxidizers.

**Hazardous Decomposition Products:** None produced.

**Can Hazardous Polymerization Occur?** Will not occur.

### Section 11: Toxicological Information

GREENCUT is recommended at **20: 1 (Water: GreenCut) treat ratio.**

Values here are calculated as a concentrated **2: 1 treat ratio for safety measures to show lack of toxicity**

**TOXICITY DATA LC 50 LD 50 Ecotoxicity Classification = PRACTICALLY NON-TOXIC**

**LD 50 - ORAL:** >20,000 mg/Kg (Rat)

**LD 50 - DERMAL:** >10,000 mg/kg (Rabbit)

**CARCINOGENICITY:** The materials in this product are not carcinogenic.

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Section 12: Ecological Information		
<p><b>Environmental effects:</b> No known significant effects or critical hazards. This product is fully biodegradable in a biological waste water treatment plant.</p> <p><b>LC50 – ACUTE AQUATIC:</b> 148.3 mg/L (Rainbow Trout) "<b>PRACTICALLY NON-TOXIC</b>" (OECD 203)</p> <p>EC50 &gt; 1,000 mg/L 3-hour Biodegradability (OECD 209) (ASTM D-5864)</p> <p><b>"Absolutely Non-Toxic to wastewater treatment plant bacteria"</b></p>		
Section 13: Disposal Considerations		
<p><b>This product is fully biodegradable in a biological waste water treatment plant.</b></p> <p>All disposal methods must be in compliance with Federal, State/Provincial and local laws and regulations, and are the sole responsibility of the waste generator.</p>		
Section 14: Transport Information		
<b>T.D.G Class:</b> Not Regulated	<b>UN Number:</b> N/A	<b>Packing Group:</b> N/A
<b>IATA (Air) Class:</b> Not Regulated	<b>UN Proper Shipping name:</b> N/A	
<b>TARIFF NUMBER/(H.S. CODE):</b> 3402.42.90.00		
Section 15: Regulatory Information		
<p><b>WHMIS Class:</b> Not Controlled</p> <p>This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations. This SDS was prepared in reference to Primary Supplier SDS, Laboratory test results and analysis in conjunction with LubeCorp's experience and handling with this product.</p> <p><b>Canada Inventory:</b> All components are listed or exempted.</p> <p><b>United States Inventory (TSCA):</b> All components are listed or exempted.</p> <p style="text-align: center;"><b>South Coast Air Quality Management District (SCAQMD) R1144</b> – Super Compliant</p> <p><b>Europe Inventory:</b> All components are listed or exempted. <b>TRGS 611</b> Compliant</p> <p style="text-align: center;"><b>German Water Hazard Regulations</b>, Non-Hazardous to water, VwVWS = nwg</p>		
Section 16: Other Information		
<p><b>References:</b> Available upon request.</p> <p><b>Date of Issue:</b> Feb. 10, 2022</p> <p><b>Responsible:</b> Product Safety – LubeCorp Manufacturing Inc.</p> <p><b>For Copy of SDS:</b> <a href="http://www.lubecorp.com">www.lubecorp.com</a>    1-800-661-6100</p>		

**Notice to reader:** The information herein is presented in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state/provincial, and local laws.